



WWTP Bypass Contingency Plan Hamlet of Pangnirtung, Pangnirtung, Nunavut

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Pond Inlet
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Date Submitted

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Appendix A – Drawings

1. Introduction

Exp Services Inc. (**exp**) was retained by the Department of Community & Government Services (CGS), Government of Nunavut (GN) to prepare a Wastewater Treatment Plant (WWTP) Bypass Contingency Plan (WWTP-BCP) as part of the operation and maintenance of the wastewater treatment facility servicing the Hamlet of Pangnirtung (Hamlet). The WWTP is a secondary wastewater treatment facility that utilizes Membrane Bioreactor (MBR) technology for the treatment of the Hamlet's domestic sewage.

The purpose of the WWTP-BCP is to address potential environmental spill incidents that may occur as a result of any unusual events that could arise during the routine operation and maintenance activities that take place within the facility. The WWTP-BCP is designed to have the operations personnel be proactive in the day-to-day operations of the facility to recognize and address potential problems so to minimize the need for a partial or full-plant bypass.

The WWTP-BCP should be used in conjunction with the Spill Contingency Plan (SCP) that was developed for the Hamlet. The SCP does not replace any Health & Safety protocols, procedures, etc., already established by the Hamlet but rather is intended to be complimentary to existing protocols.

It is recommended that all persons involved with the WWTP operations read the WWTP-BCP. If there are any questions regarding any aspect of this document, individuals are encouraged to contact **exp** for additional information or clarification.

2. Site Description

The Hamlet Pangnirtung is located on Baffin Island, in the Qikiqtaaluk Region of Nunavut. The approximate coordinates of the Hamlet are 66.14778°N, 65.69944°W. It has population of 1,510 according to 2012 Nunavut Bureau of Statistics data. Its areal coverage is approximately 7.54 km². The community utilizes trucked water and sewage services with the wastewater being treated by a Municipal Treatment Plant. The location of the WWTP is shown in Figure 2-1.

Figure 2-1: Location Wastewater Treatment Plant, Pangnirtung, NU



3. Treatment Process

The Pangnirtung WWTP utilizes the GE MBR system to treat domestic sewage, as well as fish processing wastewater generated at the Pangnirtung Fisheries site. The quality of the WWTP effluent is well suited for discharge to the Pangnirtung Fiord.

The various treatment processes used at the plant include:

1. Coarse screening;
2. Fine screening;
3. Equalization;
4. Bioreactor tanks;
5. Membranes;
6. UV Disinfection;
7. Pumping at various points in the process;
8. Waste sludge dewatering;
9. Final effluent re-use; and
10. Various chemical feed systems to aid in the operation.

Refer to the attached flow diagram (Appendix A).

4. Contacts & Regulatory Authorities

The following table includes the contact information for the persons responsible for the facility. The persons listed below should be contacted in the event of a bypass event.

Table 4-1 : Contacts

Job Title	24-Hour Telephone #
Municipal Foreman	(867) 473-8986
Chief WWTP Operator	(867) 473-8951
SAO	(867) 473-8953
Municipal Engineer, Baffin Region	(867) 899-7314

In addition to the local contacts described above, the following table summarizes the additional regulatory authorities that have a vested interest in the event of a bypass event.

Table 4-2: Additional Agencies

Agency Name	Regulation	24-Hour Telephone #
Nunavut Water Board	Nunavut Waters and Surface Right Tribunal Act	(867) 360-6338
Nunavut Impact Review Board	Nunavut Land Claims Agreement Act	(866) 233-3033
Environment Canada	Canadian Environmental Protection Act, 1999	(867) 975-4464
Transport Canada (Coast Guard)	Transportation of Dangerous Goods Act	(867) 979-5269
Department of Fisheries and Oceans	Fisheries Act	(867) 645-2871

5. Potential Bypass Scenarios

5.1 Introduction

Wastewater from the treatment plant is discharged to the Pangnirtung Fjord which serves as a source of revenue for the local fishery as well as fishing and recreational use by residents of the Hamlet. The Fjord is a pristine water source in Canada's arctic and maintaining the water quality is critical for the Hamlet and indeed the entire Territory of Nunavut. Bypassing any or all of the unit processes in the treatment facility allows the potential for untreated or partially treated sewage to be discharged that could compromise the water quality in the Fjord. For this reason, it is a priority for the operators to minimize the frequency and duration of the any bypass events that may occur.

Bypass events at any wastewater treatment facility typically occur as a result of equipment that is out of service. This could be part of a planned bypass for routine maintenance/replacement or an unplanned event such as a sudden equipment failure. Unplanned bypass events require quick action on the part of the operator to restore plant operation as soon as possible. In this respect, normal preventative maintenance in accordance with the plant's operation manuals coupled with a sufficient stock of spare parts is the best way to minimize the frequency and duration of potential bypass events.

Within the Hamlet, all wastewater is collected in holding tanks at individual residences and buildings and trucked to the wastewater treatment facility. As a result of this collection method, the plant essentially has two main modes of bypass as follows:

1. External bypass: this refers to the ability of trucks to discharge wastewater directly to the outfall, thereby completely bypassing the treatment plant. Under this mode of bypass, there is no treatment performed on the wastewater prior to discharge. It is preferred to avoid this mode of bypass except under specific conditions identified below.
2. Internal Bypass(es): this refers to the bypass of specific unit processes within the plant by isolating equipment. Under this mode of bypass, some partial treatment is still performed on the wastewater prior to discharge. If a bypass is required, this mode is preferred, if possible, over a complete external bypass of the plant. Most of the equipment in the plant has been installed in a duty/standby arrangement to allow uninterrupted service in the event of an equipment failure or regularly scheduled maintenance routine.

5.2 Bypass Summary

The following section provides further details on the type of bypass events that can occur at the Pangnirtung WWTP including potential causes and action items. Refer also to the plant flow diagram for additional details and unit processes. Section 5.3 provides a summary of each unit process and how the operations may impact on potential bypass events.

5.2.1 External Bypass

Description:	Complete bypass of wastewater treatment facility. Trucks do not discharge to the plant.
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Potential Causes:	<ol style="list-style-type: none"> 1. Raw Sewage Pump Station (PS) out of service. 2. Complete plant power failure (back-up generator failure). <p>(Note that these are the only scenarios where an external bypass situation should be allowed under normal operation.)</p>
Bypass Initiation:	An external bypass must be initiated by communication with the truck drivers. The drivers must be directed not to discharge their trucks to the Raw Sewage Sump as they normally would.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Raw Sewage Pump Station Failure: <ol style="list-style-type: none"> a. Steps should be taken to restore service to the Raw Sewage PS. This will allow for the wastewater to at least pass through the manual bar screen before being discharged to the environment. b. Follow notification protocols. c. Record bypass details (see Section 6 for more details). 2. Complete Plant Power Failure: <ol style="list-style-type: none"> a. Steps should be taken to restore power (either by getting the back-up generator up and running, or re-establishing line power if the main Hamlet generating system is operational). b. Follow notification protocols. c. Record bypass details (see Section 6 for more details).

5.2.2 Internal Bypass – Inlet to Fine Screen (10-FDS-01)

Description:	Bypass of fine screen and all downstream treatment processes. Bypassed wastewater is coarse screened before being directed to the final outfall using the Raw Sewage PS.
Potential Causes:	This mode of bypass would only be required if either the Fine Screen (10-FDS-01) or the Screened Sewage Pump Station (PS) is out of service.
Bypass Initiation:	Bypass is initiated using valves to redirect flow. Closing valve 10-V-08 and opening 10-V-07 will direct the coarse screened wastewater directly from the Raw Sewage Sump to the final outfall.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to restore service to either the Fine Screen or the Screened Sewage PS as soon as possible. This will allow for the wastewater to return to full treatment before being discharged to the environment. 2. Follow notification protocols 3. Record bypass details (see Section 6 for more details)

Additional Information: If the fine screen is out of service for any reason, the wastewater cannot be directed to the treatment process. All wastewater must be 100% fine screened in order to protect the membranes.

5.2.3 Internal Bypass – Inlet to EQ Tank (20-TK-01)

Description: Bypass of EQ tank and all downstream treatment processes. Bypassed wastewater is coarse and fine screened before being directed to the final outfall using the Screened Sewage PS.

Potential Causes: There are number of unit processes that could be out of service that may require this mode of plant bypass. Some examples are as follows:

1. Equalization tank out of service for repairs, cleaning, etc.
2. Anoxic or aeration tanks out of service for repairs, cleaning, etc.
3. Both membrane trains out of service simultaneously.

Note that the majority of mechanical equipment as part of the treatment process has been installed in a duplex arrangement which would generally not require a bypass if one of the units is out of service. Further details are provided in Section 5.3 for each unit process.

Bypass Initiation: Bypass is initiated using valves to redirect flow. Closing valve 10-V-15 and opening 10-V-16 will direct fine screened wastewater directly from the Screened Sewage Sump to the final outfall.

Action and Follow-up:

1. Steps should be taken to restore service to the affected process as soon as possible.
2. Follow notification protocols
3. Record bypass details (see Section 6 for more details)

Additional Information: If the EQ tank is in service and the issue is with a downstream process it would be preferred to direct wastewater to the EQ tank and use the tank overflow for bypass as indicated in item 5.2.4 below. This will allow some of the wastewater to be captured in the tank which can then be treated when the affected downstream process is restored.

5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01)

Description: Fine screened wastewater can be directed to the EQ tank and allowed to bypass the downstream treatment processes via the tank overflow to the final outfall.

Potential Causes: There are multiple unit processes that could be out of service that may require this mode of plant bypass. Some examples are as follows:

1. Anoxic or aeration tanks out of service for repairs, cleaning, etc.

2. Both membrane trains out of service simultaneously.

Note that the majority of mechanical equipment as part of the treatment process has been installed in a duplex arrangement which would generally not require a bypass if one of the units is out of service. Further details are provided in Section 5.3 for each unit process.

Bypass Initiation:	Bypass is initiated by stopping operation of the anoxic tank feed pumps (20-AFP-01 and 20-AFP-02) that draw wastewater out of the EQ tank. This will cause the tank to naturally fill up and eventually bypass via the overflow.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to restore service to the affected process as soon as possible. 2. Follow notification protocols 3. Record bypass details (see Section 6 for more details)

5.2.5 Internal Bypass – Overflow from Membrane Tanks (55-TK-1, 55-TK-2)

Description:	An emergency overflow from the membrane tanks allows the tank contents to flow to final outfall without passing through the membranes or the disinfection system.
Potential Causes:	This type of scenario would generally be caused by a failure to remove permeate from the membrane system fast enough. This could be a result of an issue with the pump, a partially closed valve, or an equipment failure.
Bypass Initiation:	Operators should not be actively selecting this as a mode of bypass. There is no initiation sequence to select this mode of bypass.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to determine the cause of the overflow from the membrane tanks. 2. An alternate mode of bypass should be implemented as soon as possible to stop the overflow situation (scenario 5.2.3 or 5.2.4 above are preferred). 3. Steps should be taken to correct the initial cause of the overflow bypass situation as soon as possible. 4. Follow notification protocols 5. Record bypass details (see Section 6 for more details)
Additional Information:	This type of bypass should never be actively selected by the operator as it allows the flow of mixed liquor which is high in TSS and BOD to be discharged from the system directly to the final outfall. If there is a problem with the system that requires a bypass, the operators should choose to bypass fine screened wastewater instead in accordance with bypass scenarios 5.2.3 or 5.2.4 above. This type of bypass is an

emergency overflow only in the event of a sudden issue with the permeate system that operators cannot immediately react to. It is a fail safe to avoid overflowing the membrane tanks within the treatment building.

5.2.6 Internal Bypass – UV Disinfection System (80-UV-01)

Description:	A local bypass pipe allows treated permeate from the membrane tanks to bypass the UV channel and be directed to the final outfall.
Potential Causes:	If the UV system requires significant maintenance, this mode of bypass may be required.
Bypass Initiation:	Bypass is initiated using valves to redirect flow. Closing 80-V-01 and opening 80-V-03 will direct treated permeate to the final outfall downstream of the UV system.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to restore service to the UV disinfection system as soon as possible. 2. Follow notification protocols 3. Record bypass details (see Section 6 for more details)
Additional Information:	Normal maintenance activities such as lamp replacement or cleaning can be completed external to the UV channel (i.e., lamp racks are physically removed from the channel) and treated permeate can still flow through the channel. This would be preferred if possible as it may still provide some level of disinfection from the lamps that remain in service.

5.2.7 Internal Bypass – Overflow from Sludge Storage Tank (70-TK-01)

Description:	An emergency overflow from the sludge storage tank allows the tank contents to flow to final outfall without passing through the treatment system.
Potential Causes:	Continued sludge wasting from the membrane treatment process can lead to a high level in the storage tank if the dewatering system is out of service. This may include issues with the waste sludge pump (70-WSP-01), the polymer dosing system, or the Geotube® system.
Bypass Initiation:	Operators should not be actively selecting this as a mode of bypass. There is no initiation sequence to select this mode of bypass.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to identify the issues with dewatering system and restore service as soon as possible so waste sludge can be removed from the storage tank and properly dewatered.

2. Depending on the operating conditions in the membrane tanks, it may be possible to temporarily suspend wasting of mixed liquor from the membrane tanks to the storage tank.
3. If excess material needs to be removed from the storage tank, it is preferred to decant from the tank as per 5.2.8 below which does not result in any untreated material being discharged to the environment.
4. If there are still some tank contents that escape the tank via the overflow piping to the final outfall, the following steps should be taken:
 - a. Follow notification protocols
 - b. Record bypass details (see Section 6 for more details)

5.2.8 Internal Bypass – Decant from Sludge Storage Tank (70-TK-01)

Description:	The sludge storage tank is equipped with decant piping that can be used to return some of the tank volume to the plant headworks. Turning off the aeration system to the storage tank will allow the sludge to settle such that relatively clean supernatant can be decanted. It is recommended to minimize the duration that the aeration system is off in this tank to avoid odours and septic conditions.
Potential Causes:	Continued sludge wasting from the membrane treatment process can lead to high level in the storage tank if the dewatering system is out of service. This may include issues with the waste sludge pump (70-WSP-01), the polymer dosing system, or the Geotube® system.
Bypass Initiation:	Operators must first stop the flow of the air to the sludge storage tank by shutting off the blowers (75-AB-01 and 75-AB-02). After the sludge has been allowed to settle, decant flow can be initiated by opening valve 70-V-03.
Action and Follow-up:	<ol style="list-style-type: none"> 1. Steps should be taken to identify the issues with dewatering system and restore service as soon as possible so waste sludge can be removed from the storage tank and properly dewatered. 2. Depending on the operating conditions in the membrane tanks, it may be possible to temporarily suspend wasting of mixed liquor from the membrane tanks to the storage tank.

5.3 Unit Process Break-down for Bypass Contingency and Mitigation Measures

The following section provides further details for each individual unit process and how maintenance activities and/or equipment failures may impact on plant bypass events. Contingency measures are included to help operators minimize the duration and frequency of bypass events related to specific unit processes. The unit processes in this section are generally listed in the order they appear in the plant process flow diagram.

The following definitions apply to the content in this section:

1. **Install Configuration:** Refers to the number of units installed in parallel and how they operate. Potential configurations are as follows:
 - Simplex – a single unit is installed.
 - Duplex – two units are installed and both may be required to operate simultaneously under normal operation.
 - Duty/Standby – two units are installed but only one unit will operate under normal conditions. The second unit operates as an installed spare. Operation is normally cycled between the two installed units to promote even run-times.
2. **Bypass Mode:** Refers to the bypass mode that should be used if there is a service interruption for maintenance or equipment failure. Bypass modes have been listed in Section 5.2.
3. **Bypass Mitigation:** Refers to specific measures the operator should take to minimize the duration and frequency of service interruptions that may result in a plant bypass event. Mitigation measures also include steps that may reduce the severity of a bypass event once it has occurred.

5.3.1 Coarse Bar Screen (Manually Cleaned)

Description:	Raw wastewater discharged from the trucks passes through a manual bar screen for removal of large debris before passing into the Raw Sewage PS.
Install Configuration:	Simplex
Potential Service Interruptions:	Under normal operation, there should be virtually no situations where the coarse screen is out of service. It is a manually cleaned unit with no mechanical or electrical components that may fail.
Bypass Mode:	5.2.1 External Bypass
Bypass Mitigation:	Regular cleaning of bar screen to avoid blockages

5.3.2 Raw Sewage Pump Station (10-RSP-01, 10-RSP-02)

Description:	Coarse screened wastewater is pumped, using submersible grinder pumps, through the fine drum screen to the Screened Sewage PS
Install Configuration:	Duplex (pumps)
Potential Service Interruptions:	Power failure, pump failure or blockage. Maintenance activities including bearing replacement.
Bypass Mode:	5.2.1 External Bypass
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts or complete shelf spare pump to minimize the time required for repairs. 2. If service interruption is a sudden failure of a single pump during normal truck delivery hours, it may be possible to remove the affected unit to complete the repairs and continue operation of the pump station using a single pump. Truck drivers will need to be made aware to keep close watch on the level in the sump when discharging to the plant to avoid spills. 3. If service interruption is a planned maintenance activity, schedule repairs to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. Plant operation can continue under normal operating conditions with no bypass required.

5.3.3 Fine Drum Screen (10-FDS-01)

Description:	Coarse screened wastewater is passed through a fine drum screen into the Screened Sewage PS. All wastewater entering the downstream EQ tank and MBR process must be fine screened to avoid potential damage to the membranes.
Install Configuration:	Simplex
Potential Service Interruptions:	Power failure or any failure or blockage related to the fine screen would result in wastewater having to be bypassed around the biological treatment process. Parts of the screen, including the dewatering auger, can require several hours of labour in order to complete parts replacement or repairs.
Bypass Mode:	5.2.2 Internal Bypass – Inlet to Fine Screen (10-FDS-01)
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts in accordance with the manufacturer's recommendations.

2. If service interruption is a sudden failure or issue, all wastewater should still be directed to the plant for coarse screening to remove larger debris before being discharged to the outfall.
3. Regular maintenance in accordance with the operations manual will help to reduce equipment down-time.
4. Regular inspection of the screen should be performed to ensure the spray water system is working properly. Regular inspection will help avoid excessive plugging in the screen which could lead to longer service interruptions.
5. If service interruption is a planned maintenance activity, schedule repairs to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. Plant operation can continue under normal operating conditions with no bypass required.

5.3.4 Screened Sewage Pump Station (10-SSP-01, 10-SSP-02)

Description:	Fine screened wastewater is pumped to the equalization tank before entering the biological treatment process. If there is a service interruption to the pump station, wastewater cannot be directed to the fine screen.
Install Configuration:	Duplex (pumps)
Potential Service Interruptions:	Power failure, pump failure or blockage. Maintenance activities including bearing replacement.
Bypass Mode:	5.2.2 Internal Bypass – Inlet to Fine Screen (10-FDS-01)
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts or complete shelf spare pump to minimize the time required for repairs. 2. If service interruption is a sudden failure of a single pump during normal truck delivery hours, it may be possible to remove the affected unit to complete the repairs and continue operation of the pump station using a single pump. Truck drivers will need to be made aware to keep close watch on the level in the Raw Sewage PS when discharging to the plant to avoid spills. 3. All wastewater should still be directed to the plant for coarse screening as a minimum treatment to remove larger debris before being discharged to the outfall. 4. If service interruption is a planned maintenance activity, schedule repairs to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. Plant operation can continue under normal operating conditions with no bypass required.

5.3.5 Equalization Tank (20-TK-01)

Description:	Fine screened wastewater is pumped to the equalization (EQ) tank for flow attenuation prior to entering the biological treatment system. There are limited means of failure with this unit process that would require the operators to actively bypass wastewater as a result. It is far more likely for wastewater to bypass this process via the tank overflow as a result of associated equipment failures or too much flow being directed to the plant in a short period of time.
Install Configuration:	Simplex (tank)
Potential Service Interruptions:	Maintenance/replacement/inspection of the aeration diffuser grid (infrequent).
Bypass Mode(s):	<p>5.2.3 Internal Bypass – Inlet to EQ Tank (20-TK-01)</p> <ul style="list-style-type: none"> This bypass mode should only be used in the event that the entire tank is out of service to repair the aeration diffuser system. <p>5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01)</p> <ul style="list-style-type: none"> If the tank itself is in service but there are issues with any downstream processes that prevent the biological treatment of wastewater, this is the preferred bypass mode. The tank can provide a significant volume for fine screened wastewater to be captured before the bypass event (overflow) begins. This mode of bypass may also occur unintentionally (i.e. not actively selected by the operators) as a result of excessive flows to the plant.
Bypass Mitigation:	<ol style="list-style-type: none"> Maintain full inventory of spare parts for aeration diffuser system. The operators should actively strive to maintain the EQ tank at it's lowest possible level at the end of each day when in normal operation. This strategy provides the greatest volume for capturing wastewater in the event of a failure before the tank begins to bypass. This does not effect the quality of the wastewater being bypassed but can reduce the ultimate volume discharged during the bypass event. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. Plant operation can continue under normal operating conditions with no bypass required.

5.3.6 Equalization Tank Aeration Blowers (20-AB-01, 20-AB-02)

Description:	Aeration blowers are used to aerate the EQ tank to help prevent septic conditions and to mix the tank contents.
Install Configuration:	Duty/Standby
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	There are no bypass modes associated with this equipment. If one unit is out of service, the other unit can be used to aerate and mix the tank contents. In the unlikely event that both units are out of service, the EQ tank can still be used for short durations of up to a few days without mixing and aeration.
Bypass Mitigation:	Bypass is not required, however, regular service and maintenance of this equipment in accordance with the operation and maintenance manual will help minimize unexpected failures and reduce equipment downtime.

5.3.7 Anoxic Tank Feed Pumps (20-AFP-01, 20-AFP-02)

Description:	Fine screened wastewater is transferred from the equalization tank to the bioreactor tanks.
Install Configuration:	Duty/Standby
Potential Service Interruptions:	Power failure, parts failure (e.g., bearings, mechanical seals, etc.). Pump clogging. Regular service and maintenance activities.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> A bypass event is <u>only</u> required in the event that both pumps are out of service simultaneously.
Bypass Mitigation:	<ol style="list-style-type: none"> The installation of these pumps as a duty/standby configuration mitigates the potential for bypass. If one pump is out of service, operation can continue normally without any bypass. Valves are provided for each pump so it can be isolated from the process for repairs, maintenance or full replacement. Maintaining a full inventory of spare parts as recommended by the manufacturer will reduce the duration of service interruptions.

3. Proper maintenance and operation of the fine screen will minimize the potential for debris to enter the EQ tank which may clog these pumps.

5.3.8 Anoxic Tank (50-TK-01)

Description:	The anoxic tank is the first step in the biological treatment process where pre-anoxic denitrification occurs; this tank is located within the aeration tank. Fine screened wastewater is pumped from the EQ tank to this tank before entering the aeration tank.
Install Configuration:	Simplex
Potential Service Interruptions:	Maintenance/replacement/inspection of the aeration diffuser grid (infrequent). Significant foaming event.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> • Note that bypass is only required if the entire tank or diffused aeration system is out of service. • If a significant foaming event is experienced, it may require reducing the flow to the system. In this case, the tank may not be completely out of service but may result in some excess wastewater being diverted to bypass via the EQ tank overflow as a result of the reduced plant flows.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts for aeration diffuser system. 2. A significant foaming event can be mitigated by maintaining sufficient quantities of anti-foam chemical and ensuring the anti-foam dosing system is inspected and maintained on a regular basis. 3. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings.
Additional Information:	If the anoxic tank is completely out of service, the RAS flow from the membrane tanks must be suspended. Any time there is no RAS flow, there also cannot be any permeate flow from the membrane tanks.

5.3.9 Aeration Tank (50-TK-02)

Description:	The aeration tank is constructed exterior to the anoxic tank. Flow is by gravity from the anoxic tank to the aeration tank where biological removal of BOD and ammonia occurs.
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Install Configuration:	Simplex
Potential Service Interruptions:	Maintenance/replacement/inspection of the aeration diffuser grid (infrequent). Significant foaming event.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> Note that bypass is only required if the entire tank or diffused aeration system is out of service. If a significant foaming event is experienced, it may require reducing the flow to the system. In this case, the tank may not be completely out of service but may result in some excess wastewater being diverted to bypass via the EQ tank overflow as a result of the reduced plant flows.
Bypass Mitigation:	<ol style="list-style-type: none"> Maintain full inventory of spare parts for aeration diffuser system. A significant foaming event can be mitigated by maintaining sufficient quantities of anti-foam chemical and ensuring the anti-foam dosing system is inspected and maintained on a regular basis. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings.
Additional Information:	If the aeration tank is completely out of service, the RAS flow from the membrane tanks must be suspended. Any time there is no RAS flow, there also cannot be any permeate flow from the membrane tanks.

5.3.10 Aeration Blowers (60-AB-01, 60-AB-02)

Description:	The aeration blowers are used to aerate and mix both the anoxic tank and the aeration tank. An automatic valve in the common air header controls the flow split to each tank.
Install Configuration:	Duty/Standby
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> Note that bypass is only required if <u>both</u> blowers are out of service simultaneously. If one unit is out of service, the other unit can be used to aerate and mix the tank contents.

- Bypass Mitigation:
1. Maintain full inventory of spare parts.
 2. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings.
 3. Regular service and maintenance according to the manufacturer's recommendations will help to minimize service interruptions.

5.3.11 Membrane Tanks (55-TK-01)

- Description: Biologically treated mixed liquor from the aeration tank flows by gravity to the membrane tanks. Virtually all suspended solids material is removed by the membranes.
- Install Configuration: Duplex
- Note: Under normal conditions, both tanks may be required to operate. However, for short-term operation (1-2 days), a single tank can handle the entire average day flow.
- Potential Service Interruptions:
- RAS pump failure (RAS pumps must be in operation at all times while producing permeate).
 - Failure of both membrane scour blowers simultaneously.
 - Membrane cleaning required (usually a scheduled event).
 - Membrane scour aeration diffuser blockage.
 - Membrane failure.
 - Membrane replacement or inspection.
 - Significant foaming event.
 - Power failure.
- Bypass Mode(s):
- 5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01)
- If both membrane tanks are out of service simultaneously, which is an unlikely scenario, fine screened wastewater should be bypassed via the EQ tank overflow.
 - If a significant foaming event is experienced, it may require reducing the flow to the system. In this case, the tank may not be completely out of service but may result in some excess wastewater being diverted to bypass via the EQ tank overflow as a result of the reduced plant flows.
- 5.2.5 Internal Bypass – Overflow from Membrane Tanks (55-TK-1, 55-TK-2)

- The membrane tanks are equipped with an overflow that should only be used in emergency situations. This results in a discharge of high solids mixed liquor to the environment.

Bypass Mitigation:

1. Maintain full inventory of spare parts.
2. If possible, avoid bypassing the membrane system by directing as much flow as possible to a single membrane train.
3. Regular maintenance and inspection of equipment such as RAS pumps and scour blowers will help to minimize service interruptions.
4. Regular, scheduled membrane cleanings before issues arise (including high trans-membrane pressure indicating significant fouling) can prolong the life of the membranes and reduce service interruptions.
5. If an emergency overflow situation arises, operators should switch to the preferred mode of bypass as quickly as possible. Bypassed wastewater from the EQ tank has a much lower solids concentration than the mixed liquor in the membrane tank.
6. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings.

5.3.12 Membrane Scour Blowers (60-AB-03, 60-AB-04)

Description:	Scour blowers are used to provide aeration, mixing, and membrane scour for the membrane tanks.
Install Configuration:	Duty/Standby (one blower is capable of providing the air required for one or both of the membrane tanks).
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> • Note that bypass is only required if <u>both</u> blowers are out of service simultaneously. If one unit is out of service, the other unit can be used to aerate and mix the tank contents.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts. 2. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. 3. Regular service and maintenance according to the manufacturer's recommendations will help to minimize service interruptions.

5.3.13 Membrane Permeate Pumps (55-PP-01, 55-PP-02)

Description:	The permeate pumps are used to draw treated permeate through the membranes, removing virtually all suspended solids. The pumps convey the treated water to the UV system for disinfection prior to final discharge.
Install Configuration:	Simplex (one pump dedicated to each membrane tank).
Potential Service Interruptions:	Power failure, parts failure (e.g. bearings, seals, etc.). Regular service and maintenance activities.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> Note that bypass is only required if <u>both</u> permeate pumps are out of service simultaneously. If one unit is out of service, the other membrane tank is capable of accepting the average day design flow.
Bypass Mitigation:	<ol style="list-style-type: none"> Maintain full inventory of spare parts. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. Regular service and maintenance according to the manufacturer's recommendations will help to minimize service interruptions.

5.3.14 Return Activated Sludge (RAS) Pumps (65-RP-01, 65-RP-02)

Description:	The RAS pumps return mixed liquor from the membrane tanks back to the anoxic tank. The purpose is to promote an even distribution of solids throughout the treatment system and avoid over-concentrating the solids in the membrane tanks.
Install Configuration:	Simplex (one pump dedicated to each membrane tank).
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	5.2.4 Internal Bypass – Overflow from EQ Tank (20-TK-01) <ul style="list-style-type: none"> Note that bypass is only required if <u>both</u> RAS pumps are out of service simultaneously. If one unit is out of service, the other membrane tank is capable of accepting the average day design flow.
Bypass Mitigation:	<ol style="list-style-type: none"> Maintain full inventory of spare parts.

2. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings.
3. Regular service and maintenance according to the manufacturer's recommendations will help to minimize service interruptions.

5.3.15 UV Disinfection System (80-UV-01)

Description:	The UV system provides final disinfection of the effluent prior to discharge to the environment. It is an open channel system with UV lamps submerged in the channel.
Install Configuration:	Simplex (single channel with multiple lamp racks in parallel).
Potential Service Interruptions:	<p>Bulb fouling that requires cleaning.</p> <p>Biofilm growth on channel that requires cleaning.</p> <p>Lamp failure.</p> <p>Power failure.</p>
Bypass Mode(s):	<p>5.2.6 Internal Bypass – UV Disinfection System (80-UV-01)</p> <ul style="list-style-type: none"> • If lamps must be removed for cleaning or replacement, this can be accomplished without bypassing the channel. Individual lamp racks can be removed from the channel. The bypass line only needs to be used in the event the channel itself needs to be taken out of service for cleaning.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain full inventory of spare parts. 2. Regular inspection of the lamps and channel for biofilm growth and cleaning will help minimize service interruptions. 3. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. 4. Regular service and maintenance according to the manufacturer's recommendations will help to minimize service interruptions.

5.3.16 Sludge Storage Tank (70-TK-01)

Description:	Waste Activated Sludge (WAS) must be removed from the membrane tanks on a regular basis to control the solids concentration. WAS is directed to the sludge storage tank until it can be dewatered. The tank is aerated for mixing and to avoid septic conditions. Issues would generally arise when wasting from the MBR system is required but there is some problem with the dewatering system.
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Install Configuration:	Simplex (tank)
Potential Service Interruptions:	Maintenance/replacement/inspection of the aeration diffuser grid (infrequent).
Bypass Mode(s):	<p>5.2.7 Internal Bypass – Overflow from Sludge Storage Tank (70-TK-01)</p> <ul style="list-style-type: none"> This mode of bypass should only be used in emergency situations. The operator should attempt to stop the overflow condition as soon as possible by decanting from the tank or by suspending wasting from the MBR system. <p>5.2.8 Internal Bypass – Decant from Sludge Storage Tank (70-TK-01)</p> <ul style="list-style-type: none"> If the operator needs to waste sludge from the MBR system but the tank is full and the dewatering system is out of service, the operator should attempt to decant clean liquid from the storage tank to reduce the volume.
Bypass Mitigation:	<ol style="list-style-type: none"> Under normal operation, regular operation of the dewatering system will help to maintain a low level in the storage tank. This will maximize the available volume for storage in the event of a failure. Temporarily suspending wasting from the MBR system can stop an emergency overflow situation from the storage tank. Regular inspection, service, and maintenance of the tank and the dewatering system as described in the following sections can minimize dewatering service interruptions that could lead to high levels in the storage tank.

5.3.17 Sludge Storage Aeration Blowers (75-AB-01, 75-AB-02)

Description:	Aeration is provided to the sludge storage tank for mixing and to avoid septic conditions.
Install Configuration:	Duty/Standby
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	<p>None required:</p> <ul style="list-style-type: none"> If there is a service interruption to a single blower, the other installed unit can be put into service for the duration of the interruption. In the unlikely event that both blowers have failed simultaneously, WAS can still be directed to the storage tank until odours become a concern.

Bypass Mitigation:	<ol style="list-style-type: none"> 1. Although no bypass is required for this process, the following steps will help to minimize the impact of service interruptions: 2. Maintain full inventory of spare parts. 3. Regular inspection, service, and maintenance according to the manufacturer's recommendations will help reduce interruptions. 4. If service interruption is a planned maintenance activity, schedule repairs or inspections to coincide with periods when trucks would not normally deliver wastewater to the plant such as evenings. 5. If both blowers have failed simultaneously, the operators should strive to lower the tank level as much as possible by ramping up dewatering operations. Running at a lower level and with "newer" sludge in the storage tank will reduce odour impacts which could be a concern if there is no aeration.
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5.3.18 Waste Sludge Pump (70-WSP-01)

Description:	The peristaltic waste sludge pump is used to transfer WAS from the sludge storage tank to the dewatering system.
Install Configuration:	Simplex (1 installed unit plus 1 complete shelf spare).
Potential Service Interruptions:	<p>Pump hose failure.</p> <p>Other mechanical parts failure.</p> <p>Service interruption to the polymer system (WAS should not be sent to dewatering if polymer cannot be added).</p> <p>Scheduled service and maintenance.</p> <p>Power failure.</p>
Bypass Mode(s):	<p>5.2.7 Internal Bypass – Overflow from Sludge Storage Tank (70-TK-01)</p> <ul style="list-style-type: none"> • This mode of bypass should only be used in emergency situations. The operator should attempt to stop the overflow condition as soon as possible by decanting from the tank or by suspending wasting from the MBR system. <p>5.2.8 Internal Bypass – Decant from Sludge Storage Tank (70-TK-01)</p> <ul style="list-style-type: none"> • If the operator needs to waste sludge from the MBR system but the tank is full and the dewatering system is out of service, the operator should attempt to decant clean liquid from the storage tank to reduce the volume.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Under normal operation, regular operation of the dewatering system will help to maintain a low level in the storage tank. This

will maximize the available volume for storage in the event of a failure.

2. Temporarily suspending wasting from the MBR system can stop an emergency overflow situation from the storage tank as a result of an interruption in WAS pump service.
3. Maintain a sufficient inventory of all spare parts. In particular, the operators should have at least one brand new spare pump hose on the shelf at all times.
4. Regular service and maintenance of the shelf spare pump will help to ensure it is in good working condition should the failure of the installed pump require a complete replacement.
5. Regular inspection, service, and maintenance of the installed pump can minimize dewatering service interruptions that could lead to high levels in the storage tank.

5.3.19 Polymer Dosing System

Description:	Polymer is injected into the WAS line downstream of the WAS pump. Polymer promotes better solids separation in the dewatering system. Under normal operation, it is not recommended to send WAS to dewatering without polymer addition.
Install Configuration:	Simplex (one installed dosing pump plus shelf spare).
Potential Service Interruptions:	<p>Pump hose failure.</p> <p>Other mechanical parts failure.</p> <p>No neat polymer available.</p> <p>Plugged polymer lines.</p> <p>Regular service and maintenance.</p> <p>Power failure.</p>
Bypass Mode(s):	If the polymer system is non-operational, bypass procedures for the sludge storage tank should be followed.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain a sufficient inventory of all spare parts. In particular, the operators should have at least one brand new spare pump hose on the shelf at all times. 2. Operator's should ensure that sufficient quantities of polymer are on-hand. It is recommended to start with fresh polymer at least every 12 months. 3. Regular service and maintenance of the shelf spare pump will help to ensure it is in good working condition should the failure of the installed pump require a complete replacement.

4. Regular inspection, service, and maintenance of the installed pump can minimize dewatering service interruptions that could lead to high levels in the storage tank.
5. Although not normally recommended, operators may be able to send WAS to the dewatering system without polymer for short durations in emergency situations. This may lead to poor dewatering performance and premature blinding of the dewatering filter bag (Geotube®).

5.3.20 Filtrate Return Pump (70-FRP-01)

Description:	Filtrate from the dewatering system is collected in the filtrate sump. A submersible filtrate return pump directs the filtrate to the start of the treatment system.
Install Configuration:	Simplex (one installed pump plus a complete shelf spare).
Potential Service Interruptions:	Power failure, parts failure (e.g. belts, bearings, etc.). Regular service and maintenance activities.
Bypass Mode(s):	If there is a service interruption to the filtrate pump, the dewatering system cannot operate. Under this scenario, bypass procedures for the sludge storage tank should be followed.
Bypass Mitigation:	<ol style="list-style-type: none"> 1. Maintain a sufficient inventory of all spare parts. 2. Regular service and maintenance of the shelf spare pump will help to ensure it is in good working condition should the failure of the installed pump require a complete replacement. 3. Regular inspection, service, and maintenance of the installed pump per manufacturer's recommendations.

5.3.21 Gen-Set for Backup Power

Description:	A diesel generator has been installed at the plant to provide backup power to all building systems and process equipment.
Install Configuration:	Simplex (generator) Duty/standby (fuel transfer pumps)
Potential Service Interruptions:	Lack of fuel. Mechanical failure of the fuel transfer pumps or diesel engine.
Bypass Mode(s):	5.2.1 External Bypass <ul style="list-style-type: none"> • Bypass is only required if there is a loss of main power that occurs simultaneously with a issue or failure of the generator

or fuel transfer pumps. If this situation occurs, wastewater cannot be directed to the treatment plant.

Bypass Mitigation:

1. Regular service and maintenance of the system should be completed by a licensed technician. The service program should include the diesel engine and the fuel transfer system.
2. Maintain a sufficient inventory of spare parts and consumables as recommended by the manufacturer for both the diesel engine and fuel transfer pumps.
3. Operators should regularly check the levels of the main fuel storage tank and the day tank. Levels should be maintained as close to full as possible.

6. Bypass Recording and Reporting

If a bypass event occurs at the plant, for whatever reason, this represents either untreated or partially treated wastewater that is being discharged to the environment. Operators should take steps to record the details of the bypass event. It is recommended to record the following details in a log for each individual bypass event:

- Date(s) on which the event occurred.
- Total duration of the event in hours or days.
- Mode(s) of bypass used during the event (refer to Section 5.2 for available modes).
- Estimated volume of wastewater bypassed during the event. This information can usually be taken directly from plant flowmeter data logged in the SCADA system to estimate the total bypassed flow during the event. Some additional suggestions for estimating total bypassed volume are as follows:
 - If the bypass is an external event, operators must estimate the total volume by counting the number of trucks and multiplying by the estimated capacity of each truck. Communication with the drivers may assist with this estimate.
 - If the bypass mode is via a tank overflow, operators can estimate the duration of the bypass event using the level transmitter readings for that tank. The level in the tank must be at the high level in order for bypass to have occurred.
 - If the bypass event does not result in untreated or partially treated wastewater being discharged to the environment, then no volume is recorded. An example would be decant from the sludge storage tank where the bypass results in an internal recycle to the plant headworks and not directly to the final outfall.
- The ultimate cause of the event which may include details of equipment failures, service interruptions, or other issues that lead to the bypass event.
- Follow-up action that was taken to correct the bypass event or reduce the magnitude of the event.
- Any changes in operating procedures as a result of the bypass event. This is a critical step in the process as it encourages operators to review and think about how they may be able to improve the plant operation and maintenance activities to help prevent or reduce future bypass events.

It is recommended that each of the local contacts identified in Table 4-1 be notified immediately at the time of the bypass event. In some cases, the operators may also need to have immediate communication with the truck drivers to make them aware of potential issues at the plant. Drivers may need to either slow down their discharge rates to the plant, modify their hauling frequency, or bypass the plant altogether depending on the nature of the issues.

Operators also need to be familiar with any requirements for regulatory reporting as identified in the plant's operating permit and follow these procedures in addition to those listed here.

7. Bypass Follow-up

7.1 Training

To ensure the effectiveness of the Bypass Contingency Plan (BCP), the following actions should be followed:

1. The BCP should be reviewed, as a minimum, on an annual basis and updated as required by changes in operation and/or technology.
2. The BCP should be distributed to the operations personnel.
3. The personnel should be informed as to the importance of first response with respect to the protection of human health and safety, the environment, property, wildlife and the ecosystem by reducing the frequency and duration of bypass events.

7.2 Equipment Service and Maintenance

The number one cause of bypass events is service interruption to key equipment that prevents the complete treatment of wastewater prior to discharge. Operators should review all equipment operation and maintenance manuals regularly and complete all recommended maintenance as recommended by the manufacturer. This should also include any maintenance recommended for shelf spare equipment units. Regular and careful maintenance is the best way to combat premature and/or unexpected equipment failures. Where the operators may not be qualified to complete the maintenance (e.g. the diesel generator and fuel transfer system), a qualified technician should be contracted to complete these duties at the recommended frequency.

8. Closure

The wastewater treatment that has been constructed in the Hamlet of Pangnirtung is capable of a very high level of treatment to protect and maintain the pristine receiving water in the Pangnirtung Fjord. The plant operators have an important role to play by ensuring the treatment plant is well maintained and is performing to the best of its ability. Part of this job is to manage the potential for bypass events that can allow untreated or partially treated wastewater to be discharged. It is impossible to expect that bypass events will be completely eliminated and the job, therefore, is to reduce the frequency and impact of the events that do occur. Through careful operation and diligent maintenance, the operators can be effective in mitigating the impacts of bypass events.

This document has provided a summary of the bypass events that could occur at the treatment plant as well as suggested causes and recommended action and follow-up items. Operators should regularly review this document as well as all operation and maintenance manuals to ensure they are familiar with all procedures. The operators are also encouraged to play an active role in the continued development and refinement of these procedures by recommending changes as they see fit. It is through diligent application of these procedures and continual improvement that the impact of bypass events at the plant will be minimized.












































Appendix A – Drawings



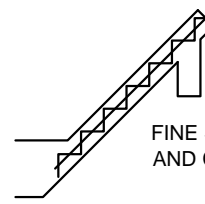














































- Process Flow Diagram, Symbols, Legend and Abbreviations (Dwg. P401-1)
- Process and Instrumentation Diagram (P&ID) (Dwg. P401-2)
- Process and Instrumentation Diagram (P&ID) (Dwg. P401-3)

ABBREVIATIONS

AA-	ANALYSIS ALARM	GV&B	GATE VALVE & BOX	SFP-	SLOUGH FEED PUMP
AAE-	AUTOMATIC AIR ELIMINATOR	HCBN	HOSE BIB	SG-	SUCTION GAGE OR SIGHT GLASS
AAIMB	ANALYSIS ALARM INDICATING RECORDER	HB-	HOSE BIBB	SG-	STATIC MIXER
AAV-	AUTOMATIC AIR VENT	HCOP	HOSE CONNECTION	SMP-	SAMPLER PUMP
AB-	AERATION BLOWER	HD-	HEATING PUMP	SMO-	SEDIMENT MOISTURE TRAP
AC-	ANALYSIS CONTROL OR AIR COMPRESSION	HE-	HEATING PUMP	SMU-	SUBMERGED MEMBRANE UNIT
ACB	AUTOMATIC COARSE SCREEN	HSF-	HIGH SPEED FLOATING AERATOR	SN-	SPARE NIPPLE
AD-	AIR DRYER	HSFA-	HIGH SPEED FLOATING AERATOR	SO-	SULFIDE OXIDATION
ADE	ANAEROBIC DIESTER EFFLUENT	HE	HEAT EXCHANGER	SPF-	SAMPLE POINT OR SOLUTION PUMP
ADD-	ANAEROBIC DIESTER GAS	IC-	CURRENT CONTROLLER	SSP-	SCREENED SEWAGE PUMP
ADD-	ANAEROBIC DIESTER RECYCLE	INF-	INFLUENT	ST-	SAMPLE TAP
ADRP-	ANAEROBIC DIESTER RECYCLE PUMP	IJ-	INJECTOR INJECTOR	STR-	STRAINER
AE	ANALYSIS ELEMENT	INF	INFLUENT PUMP	SV-	SOLENOID VALVE
AF-	AIR FILTER	INT-	CURRENT TRANSMITTER	SW-	SLUDGE WASTE
AFP	ALUM FEED PUMP	IV-	INJECTION VALVE	TA-	TEMPERATURE ALARM
AHLR	ALARM HIGH/LOW RECORDING	JRC	JET RECIRCULATION PUMP	TAH-	TEMPERATURE ALARM HIGH
AI	ALARM	JRP	JET RECIRCULATION PUMP	TG-	TEMPERATURE CONTROLLER
AI-	ANALYSIS INDICATOR	LA-	LEVEL ALARM	TE-	TEMPERATURE ELEMENT
AI-	ANALYSIS INDICATING TRANSMITTER	LAH-	LEVEL ALARM HIGH	TE-	TEMPERATURE GUAGE
AL	ALARM LOW	LAH-	LEVEL ALARM HIGH	TI-	TEMPERATURE INDICATOR
ALL-	ALARM LOW/LOW	LAL-	LEVEL ALARM LOW	TI-	TEMPERATURE INDICATING TRANSMITTER
AM	AUGER MOTOR	LAH-	LEVEL ALARM HIGH/LOW	TIP-	TEMPERATURE INDICATING SWITCH
AM-	ALUMINUM METERING SYSTEM	LC-	LEVEL CONTROLLER	TN-	TANK
AMBR	ANAEROBIC MEMBRANE BIOREACTOR	LC-	LOCAL CONTROL PANEL	TR-	TRAILER
ANV	ANALYSIS RECORDER	LE-	LEVEL ELEMENT	TR-	TEMPERATURE RECORDER/INDICATOR
AN-	ANALYSIS RECORDER	LI-	LEVEL INDICATOR	TS-	TEMPERATURE SWITCH OR TUBE SETTLER
AN-	ANALYSIS RECORDER/INDICATOR OR	LI-	LEVEL INDICATING TRANSMITTER	UAP-	UREA ADDITION PUMP
AN-	ANALYSIS RECORDER INFLUENT	LR-	LEVEL RECORDER	UV-	ULTRAVIOLET DISINFECTION
ART	AIR RECEIVER TANK	LPS-	LADDER PIPE SUPPORT	VAFM-	VARIABLE AREA FLOW METER
ARVB-	AIR RELIEF AND VACUUM BREAKER	LR-	LEVEL RECORDER/INDICATOR	VFD-	VARIABLE FREQUENCY DRIVE
AS-	AUTOMATIC SAMPLER	LSC-	LEVEL SWITCH CLOSED	VE-	VACUUM EJECTOR
BB-	BIOGAS BLOWER	LSH-	LEVEL SWITCH HIGH	W-	WATER
BC-	BELT CONVEYOR	LSL-	LEVEL SWITCH LOW	WAD-	WASTE ANAEROBIC DIESTER SLUDGE
BC-	BELT CONVEYOR	MB-	MEMBRANE BIOREACTOR	WAS-	WASTE ANAEROBIC SLUDGE
BFP-	BIOLOGICAL FEED PUMP	MCV-	MODULATING CONTROL VALVE	WAS-	WASTE ACTIVATED SLUDGE
BPG	BYPASS	MPF-	MEMBRANE BIOREACTOR FEED PUMP	WCS-	WASHER/COMB
BPV-	BACK PRESSURE VALVE	MPF-	MULTI-FUNCTION VALVE	WCP-	WATER CIRCULATING PUMP
BS-	AIR SCREW OR BASKET STRAINER	MPH-	MAGNESIUM HYDROXIDE	WCS-	WASTE ANAEROBIC SLUDGE PUMP
BS-	BUILDING SUMP PUMP	MIX-	MIXER	WPS-	WALL PIPE SUPPORT
BSU	BOILER SAVING VALVE	MIX-	MAGNESIUM HYDROXIDE PUMP	WSP-	WASTE SLUDGE PUMP
BVF-	BULK VOLUME FERMENTER	MPP-	MEMBRANE BIOREACTOR PERMEATE PUMP	WW-	WASTEWATER
CB	COBALT WATER PUMP	MRP-	MEMBRANE BIOREACTOR RECYCLE PUMP	WWP-	WASH WATER PUMP
CA-	COMPRESSED AIR	MV-	MOTORIZED VALVE	YE-	EVENT ALARM
CA-	COMPRESSED AIR DRYER	MWP-	MOTORING WELPUMP	YC-	EVENT STATUS CONTROLLER
CCB-	CHEMICAL CLEANING WATER BOOSTER PUMP	NCP-	NORMALLY CLOSED	ZS-	LIMIT SWITCH
CCP-	CALIBRATION COLUMN	NMP-	NITROGEN METERING PUMP	ZS-	LIMIT SWITCH LOW
CD-	CONDENSATE DRAIN	NOK-	NITROGEN	ZSC-	LIMIT SWITCH CLOSED
CD-	COLDING FAN OR CHEMICAL FEED	NP-	NUTRIENT PUMP OR NEAT POLYMER	ZSC-	LIMIT SWITCH LOW
CFP-	CHEMICAL FEED PUMP	NPW-	NON-POTABLE WATER	ZSC-	LIMIT SWITCH OPEN/CLOSED
CHP-	CHEMICAL HOT VACUUM	NWP-	NON-POTABLE WATER PUMP		
CS-	CONTROL STATION	NPW-	NON-POTABLE WATER PUMP		
CS-	CONTROL VALVE	OZ-	OXYGEN		
DBC-	DISTRIBUTION BELT CONVEYOR	OCV-	OPEN/LOSE VALVE		
DCS-	DISTRIBUTED CONTROL SYSTEM	PAH-	PRESSURE ALARM HIGH		
DFB	DUAL FUEL BURNER	PAL-	POLY ALUMINUM CHLORIDE		
DFP-	DROP FEED OILER	PAL-	PRESSURE ALARM LOW		
DFP-	DEFOMER TIERING PUMP	PAP-	PHOSPHORIC ACID PUMP		
DO-	DISSOLVED OXYGEN	PAM-	POLYMER SYSTEM		
DP	DWATERING PRESS OR DILUTE POLYMER	PCV-	PRESSURE CONTROLLER		
DPG-	DIFFERENTIAL PRESSURE GAUGE OR	PCV-	PRESSURE CONTROLLER OR PRIMING CONNECTION		
DP-	DIGITAL PRESSURE GAUGE	PCV-	PRESSURE CONTROLLER RECORDER INDICATOR		
DR-	DRAIN	PE-	PRESSURE ELEMENT		
DR-	DRAIN SUMP	PEP-	POLYMER FEED PUMP		
DS-	DRAIN SUMP PUMP	PG-	PRESSURE GAUGE OR PROPANE GAS		
DT-	DRIP TRAP	PH-T	PH AND TEMPERATURE		
ED-	EJECTOR	PI-	PROCESS AND INSTRUMENTATION DIAGRAM		
EFF-	EFFLUENT	PID-	PRESSURE INDICATOR/MANOMETER		
EF-	EJECTOR FEED	PI-	POLYMER CIRCULATING RING		
EU-	EXPANSION JOINT	PIT-	PRESSURE INDICATING TRANSMITTER		
EF-	EMERGENCY OVERFLOW	PLC-	PROGRAMMABLE LOGIC CONTROLLER		
EF-	EFFLUENT PUMP	PM-	PADDLE MOTOR		
EF-	EXPANSION TANK	PMP-	PHOSPHORUS METERING PUMP		
ETK	FLOW ALARM	PP-	PURGE POINT OR POLYMER PUMP		
FA-	FLOW ALARM LOW	PR-	PRESSURE RECORDER/INDICATOR		
FAL	FLOW	PR-	PRESSURE RELIEF, REGULATING OR REDUCING VALVE		
FAL	FLOW ALARM LOW	PS-	PRESSURE SWITCH		
FAL	FLOW ALARM LOW	PS-	PRESSURE SWITCH		
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FAL	FLOW ALARM LOW	PS-	PRESSURE SWITCH		
FAL	FLOW ALARM LOW	PS-	PRESSURE SWITCH		

PLC AND DEVICE LEGEND	
PLC I/O	
A 1 DISCRETE OUTPUT B 1 DISCRETE OUTPUT 2 DISCRETE INPUTS C 1 DISCRETE INPUT D 1 ANALOG INPUT E 1 DISCRETE OUTPUT 2 DISCRETE INPUTS 1 ANALOG OUTPUT F G 1 ANALOG OUTPUT 1 DISCRETE INPUT	T 1 ANALOG OUTPUT U 2 DISCRETE OUTPUT K 4 DISCRETE INPUTS 2 ANALOG INPUTS L DEVICENET INTERLOCKS USED: 1-
CONTROLLER	CONTROL PANELS
1 MBR 3 DEWATERING 3 DELTA V 4 AERATION	<div> FIELD MOUNTED </div> <div> PRIMARY REMOTE LOCATION </div>
INSTRUMENT SYMBOLS	
	SINGLE DEVICE FIELD MOUNTED
	MULTIPLE DEVICES INTEGRALLY CONNECTED
	MULTIPLE DEVICES REMOTELY CONNECTED
IDENTIFICATION PROCEDURE	
PRIMARY SENSING ELEMENT AREA NUMBER: THIS IS USED TO IDENTIFY THE AREA WHICH THE EQUIPMENT IS USED RATHER THAN THE LOCATION FROM LEGEND IN AREA NN. EG., THE FIRST PI IN THE S 10-PI-01, ETC.	

		FLOWSTREAM CONTINUATION TO/FROM OTHER DRAWINGS OR TO/FROM PROCESS BY OTHERS.
		FLOWSTREAM CONTINUATION ON SAME DRAWING.
		END DELIVERY (BATTERY LIMITS)
<h2>PIPING ACCESSORIES</h2>		
	AIR FILTER	
	PIPE CAP OR PLUG	
	COUPLING	
	BLIND FLANGE (IN-LINE)	
	BLIND FLANGE	
	COMPENSATOR	
	DRAIN	
	SPRAY NOZZLE	
	VENT	
	PULSE ABSORBER	
	VENTURI INJECTOR	
	UNION	
	SIPHON	
	SIGHT-GLASS WITH FLOW READING	
	SIGHT-GLASS	
	FLEXIBLE CONNECTOR	
	FLEXIBLE CONNECTING REDUCER	
	CONCENTRIC REDUCER	
	ECCENTRIC REDUCER	
	TRUCK CONNECTION	
	GRAVITY FLOW	
	JET MIX / JET AERATION	
	SILENCER	
	SPRAY NOZZLE	
	HEADER	
	FLAME ARRESTOR	
	CONDENSATE OR DRIP TRAP	
	STRAINER	
	STATIC MIXER	
	BRAIDED HOSE	
	CLEANOUT	
	PURGE POINT	
	DECANTER	
	BASKET STRAINER	
	LIQUID SEAL	
	HEAT EXCHANGER	
	GAUGE GUARD	
	SEDIMENT MOISTURE TRAP	
	AIR RELIEF VALVE AND BREAKER	
	HOSE CONNECTION	

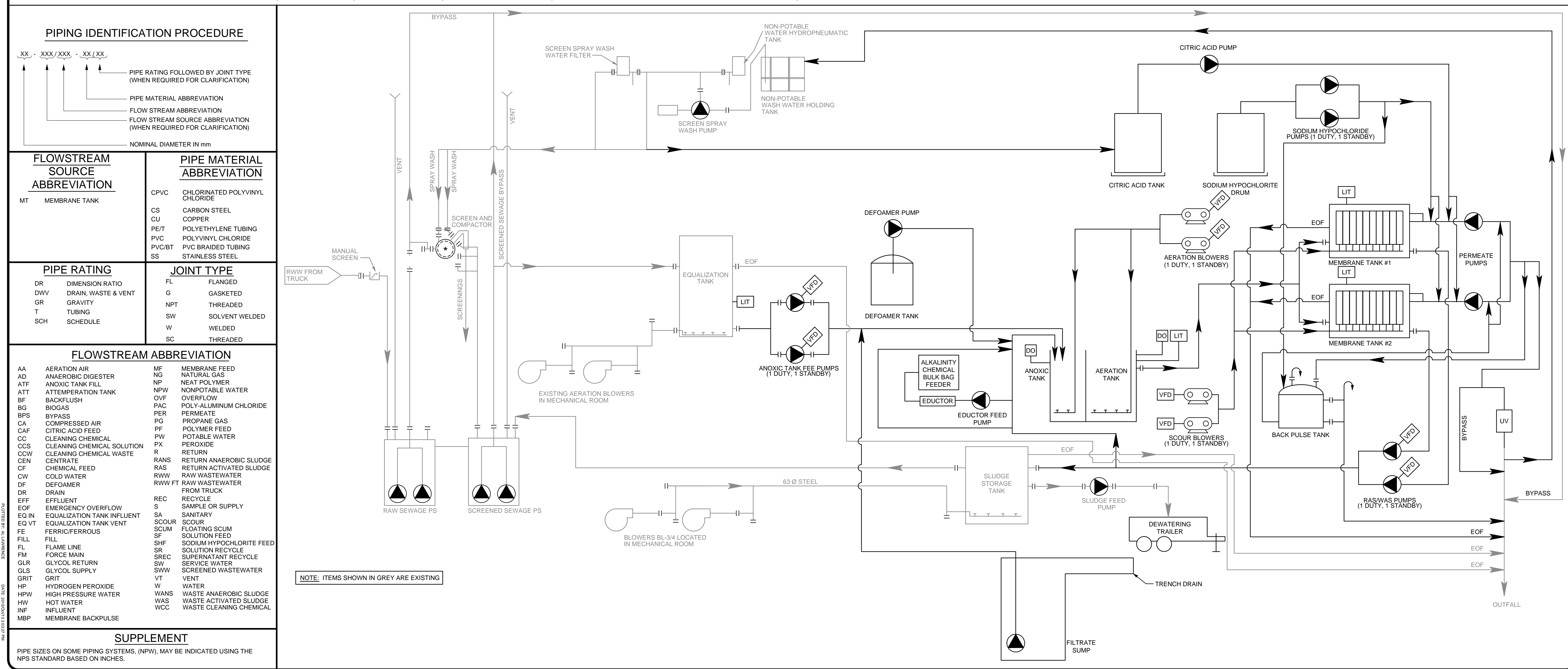
VALVES		PUMPS/ROTARY EQUIPMENT			
	VALVE (BASIC SYMBOL)		PUMP		FINE SCREEN AND COMPACTOR
	BALL VALVE		POSITIVE DISPLACEMENT PUMP		
	PLUG VALVE		FAN CENTRIFUGAL PUMP		
	THREE WAY PLUG VALVE		PD BLOWER		
	DIAPHRAGM VALVE		SUBMERSIBLE MIXER		
	NEEDLE VALVE		IMPELLER TYPE MIXER		
	KNIFE GATE VALVE		COMPRESSOR		
	BUTTERFLY VALVE		MIXER		
	CHECK VALVE		CENTRIFUGAL BLOWER		
	FOOT VALVE		GRINDER		
	THREE WAY COCK				
	PRESSURE REDUCING VALVE				
	PRESSURE RELIEF VALVE				
	OVER PRESSURE RELIEF VALVE				
	UNDER PRESSURE RELIEF VALVE				
	ADJUSTABLE OVER PRESSURE RELIEF VALVE				
	BACK PRESSURE VALVE				
	PINCH VALVE				
	LUBRICATED PLUG VALVE				
	MOTOR ACTUATED				
	DIAPHRAGM ACTUATED				
	FLOAT CONTROLLED				
	SPRING ACTUATED				
	WEIGHT CONTROLLED				
	SOLENOID VALVE				
	PNEUMATIC CONTROL VALVE				
	LOCKABLE ACTUATOR ON VALVE				
	VENT VALVE				
	PRESSURE REGULATOR				
	MOTORIZED SAFETY SHUT-OFF VALVE				
	SHUT-OFF COCK				
	TWIN FLAPPER CHECK VALVE				
	MULTI-FUNCTION VALVE				
	GATE VALVE AND BOX				
	BUTTERFLY VALVE AND BOX				
GV&B BV&B					
DRIVER TYPE					
	ELECTRIC				
	HYDRAULIC				
	PNEUMATIC				
		</			

No.	Issue	Date
1	60% REVIEW SUBMISSION	2013-MAR-08
2	ISSUED FOR TENDER	2013-APR-10
3	RELEASED FOR CONSTRUCTION	2013-JUN-27



1	RECORD DRAWING	BFB	2015-OCT-16
No.	Revision	Ckd. By	Date


NOTE: NOT ALL ABBREVIATIONS, LEGEND, SYMBOLS, VALVE TYPE, PROCESS AREA IDENTIFIERS, ETC. APPLY



RECORD DRAWING	
	Const. North
	Drawn By: ARL
	Dwg. Standards Ckd. By: PD
	Designed By: DFB
Date Printed	Dwg. Design Ckd. By: SAO

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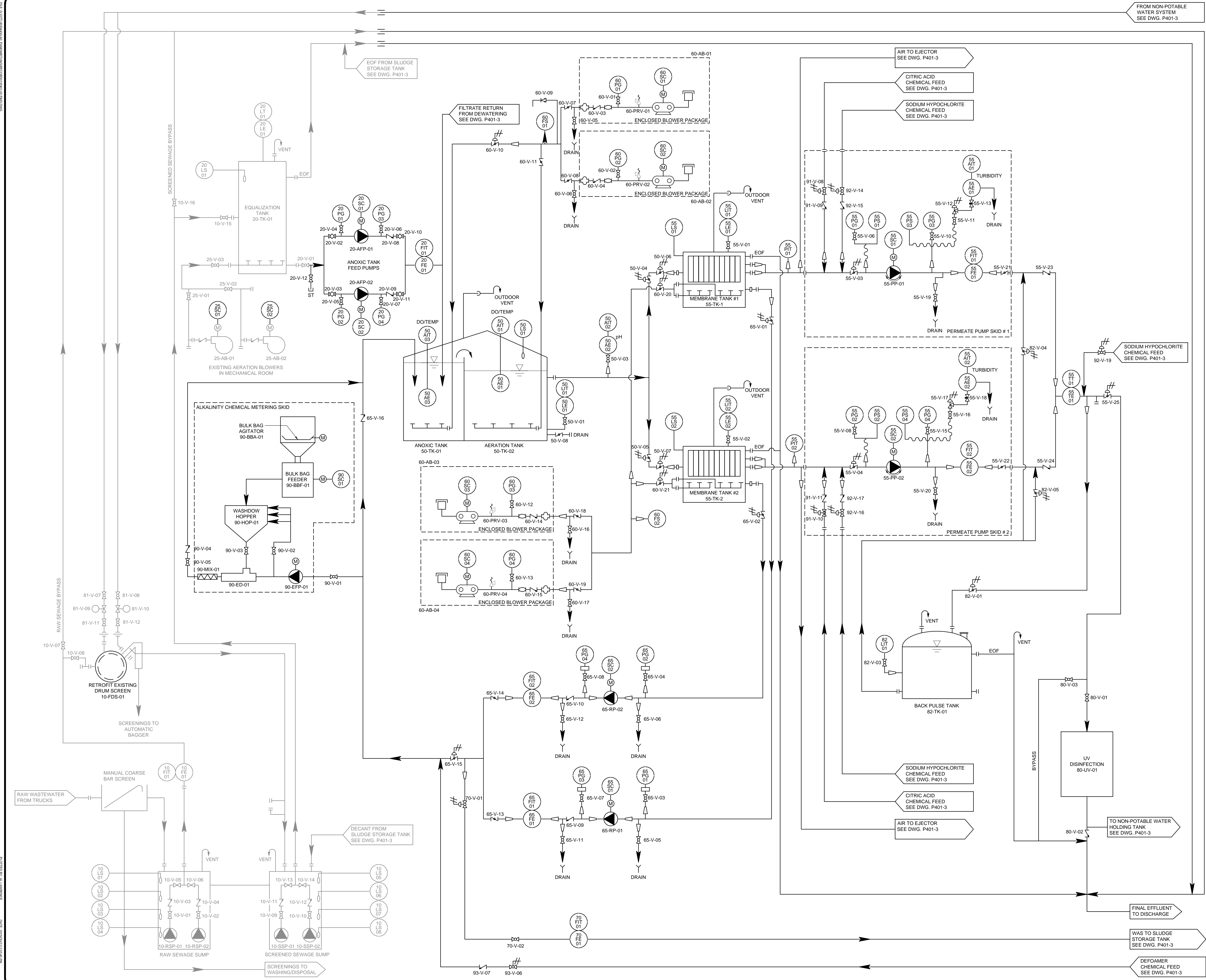
Project Title

WASTE WATER
TREATMENT PLANT
UPGRADE
PANGNIRTUNG, NU


<h1 style="margin: 0;">FLOW DIAGRAM, SYMBOLS, LEGEND & ABBREVIATIONS</h1>		
Project No.	OTT-00204430-A0	
Dwg. No.	P401-1	Rev. No.
Scale	1	
<p>NOT TO SCALE</p> <p><i>This drawing is not to be scaled</i></p>		

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DATE: 2013-03-20 10:00:00 AM USER: P401-2



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No.	Revision	Ckd. By	Date
2	RECORD DRAWING	BFB	2015-OCT-16
1	TAG NUMBER CORRECTIONS	BFB	2014-NOV-27

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Designed By: DFB

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Project Title

WASTE WATER TREATMENT PLANT UPGRADE
PANGNIRTUNG, NU

Dwg. Title

PROCESS AND INSTRUMENTATION
DIAGRAM (P&ID)

Project No.

OTT-00204430-A0

Dwg. No.

P401-2

Rev. No.

2

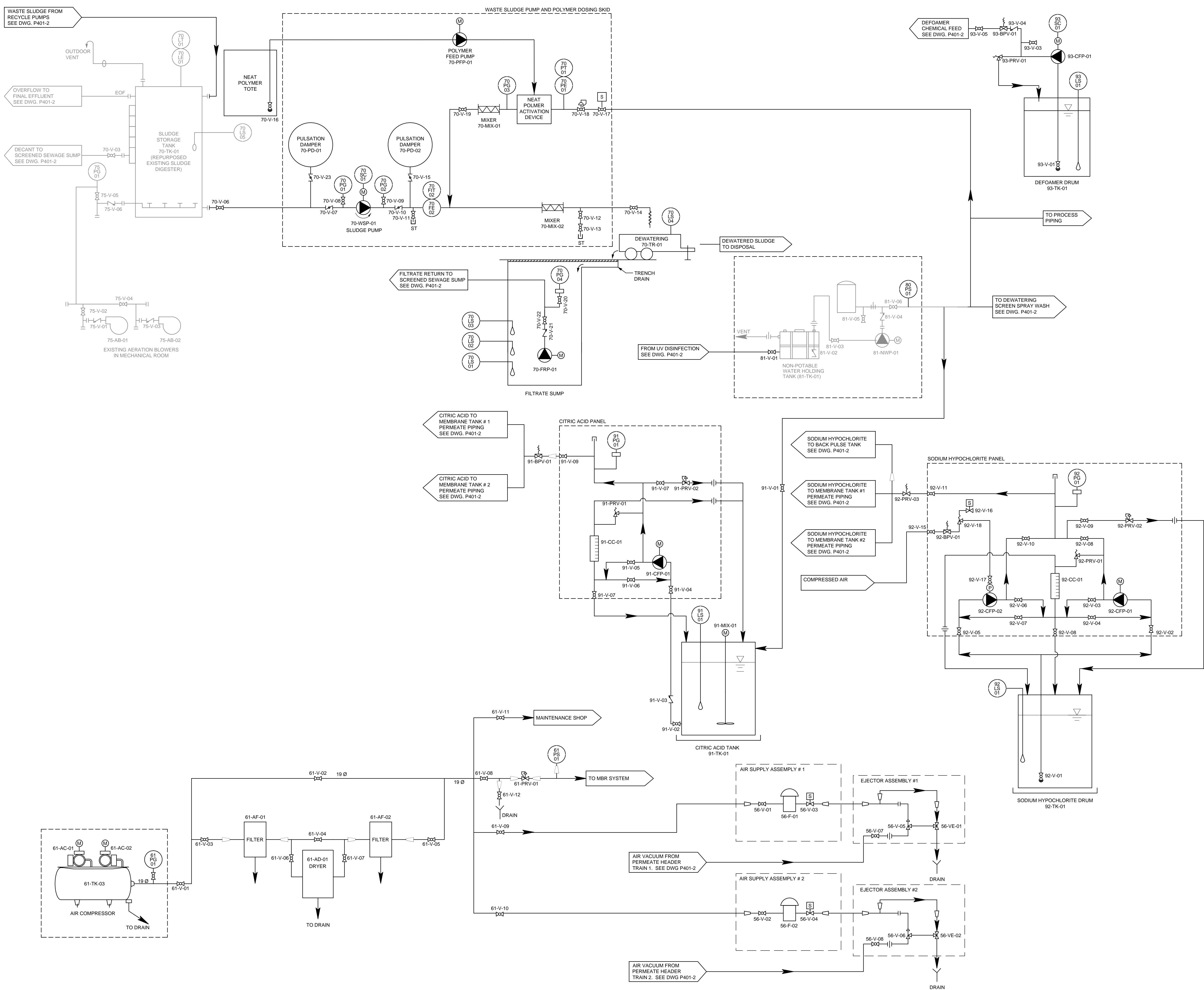
Scale

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10/02/2014 10:45:00 AM 10/02/2014 10:45:00 AM 10/02/2014 10:45:00 AM



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Const. North	Drawn By: ARL/MCO
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Project Title
WASTE WATER TREATMENT PLANT UPGRADE PANGNIRTUNG, NU

Dwg. Title
PROCESS AND INSTRUMENTATION DIAGRAM (P&ID)

Project No.		OTT-00204430-A0	
Dwg. No.		P401-3	Rev. No. 2
Scale NOT TO SCALE This drawing is not to be scaled			